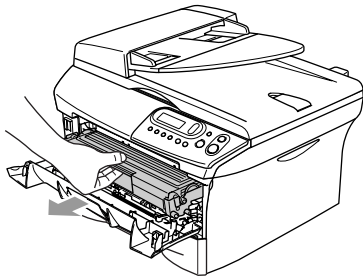


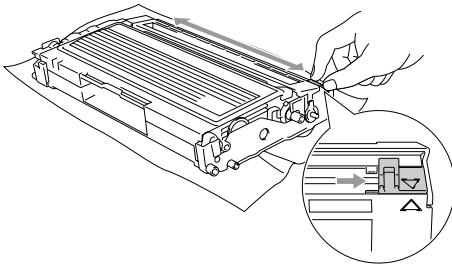
Cleaning the corona wire

We recommend placing the drum unit and toner cartridge assembly on a cloth or large disposable paper to avoid spilling and scattering toner.

- 1 Open the front cover and pull out the drum unit and toner cartridge assembly.



- 2 Clean the primary corona wire inside the drum unit by gently sliding the blue tab from right to left several times.



- 3 Return the blue tab and snap it into the Home position (▼).

! CAUTION

If you do not return the blue tab to the Home position (▼), your printed pages may have vertical black stripes on them.

- 4 Reinstall the drum unit and toner cartridge assembly in the DCP.
- 5 Close the front cover.

Replacing the toner cartridge (TN-350)

The toner cartridge can print *up to* 2,500 pages. When the toner cartridge is running low, the LCD shows **Toner Low**. Actual page count will vary depending on your average type of document (i.e., standard letter, detailed graphics).

Note

It is a good idea to keep a new toner cartridge ready for use when you see the **Toner Low** warning.

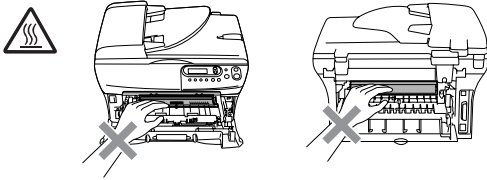
Discard the used toner cartridge according to local regulations, keeping it separate from domestic waste. Be sure to seal the toner cartridge tightly so toner powder does not spill out of the cartridge. If you have questions, call your local waste disposal office.

We recommend that you clean the DCP and drum unit when you replace the toner cartridge. (See *Cleaning the laser scanner window* on page 6-17 and *Cleaning the corona wire* on page 6-19.)

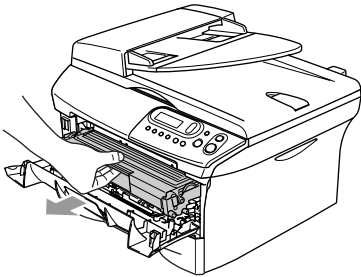
How to replace the toner cartridge

! WARNING

Just after you use the DCP, some internal parts of the machine will be extremely **HOT!** Never touch the shaded parts shown in the illustration.

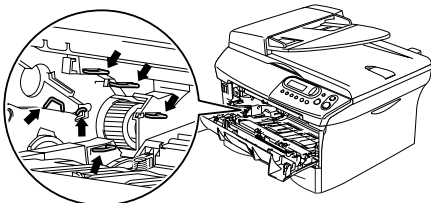


- 1 Open the front cover and pull out the drum unit and toner cartridge assembly.

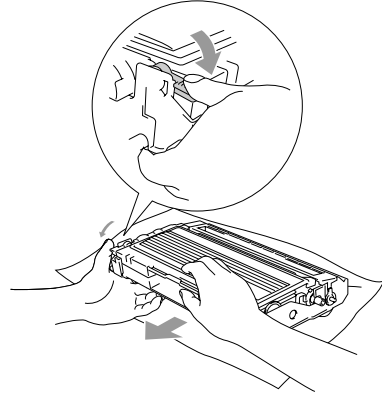


! CAUTION

To prevent damage to the DCP from static electricity, do not touch the electrodes shown below.



- 2 Hold down the lock lever on the left and pull the toner cartridge out of the drum unit.



! CAUTION

- Place the drum unit on a drop cloth or large piece of disposable paper to avoid spilling and scattering the toner.
- Handle the toner cartridge carefully. If toner scatters on your hands or clothes, immediately wipe it off or wash it with cold water.

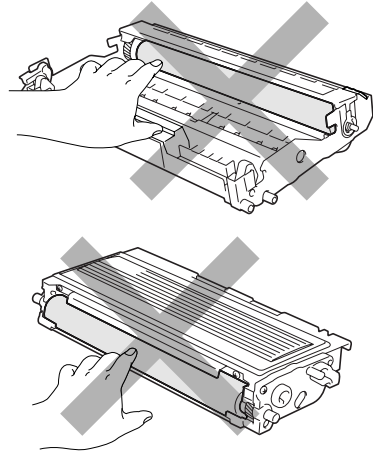
- 3 Unpack the new toner cartridge. Place the used toner cartridge into the aluminum bag and discard it according to local regulations.

! CAUTION

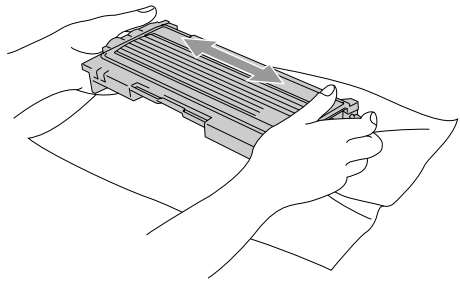
- Brother strongly recommends that you do not refill the toner cartridge provided with your DCP. We also strongly recommend that you continue to use only Genuine Brother Brand replacement toner cartridges (**TN-350**). Using or attempting to use potentially incompatible toner and/or toner cartridges in your DCP may cause damage to the machine itself and/or it may result in unsatisfactory print quality. Our warranty coverage does not apply to any problem that was caused by the use of unauthorized third party toner and toner cartridges. To protect your investment and guarantee your print quality please continue to replace consumed toner cartridges with only Genuine Brother Branded Supplies.
- Wait to unpack the toner cartridge until immediately before you install it in the DCP. If a toner cartridge is left unpacked for a long period of time, the toner life is shortened.

! CAUTION

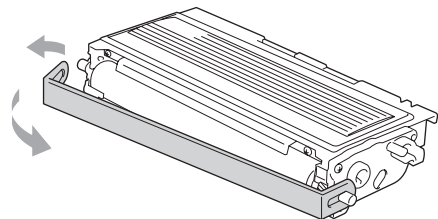
Do not touch the shaded parts shown in the illustrations to prevent any degradation to the print quality.



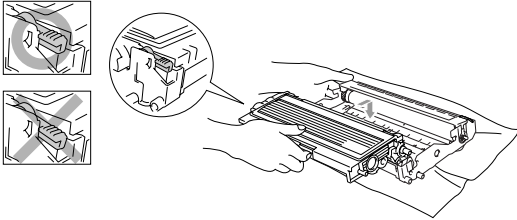
- 4 Gently rock the toner cartridge from side to side five or six times to distribute the toner evenly inside the cartridge.



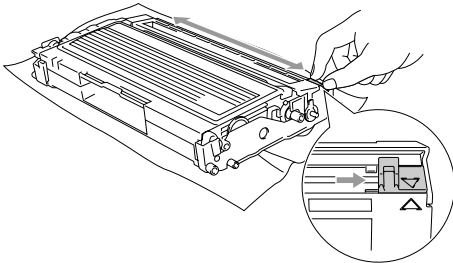
- 5 Remove the protective cover.



- 6 Insert the new toner cartridge in the drum unit until it clicks into place. If you put it in properly, the lock lever will lift automatically.



- 7 Clean the primary corona wire inside the drum unit by gently sliding the blue tab from right to left several times. Return the blue tab to the Home position (▼) before reinstalling the drum unit and toner cartridge assembly.



- 8 Install the drum unit and toner cartridge assembly into the DCP.
- 9 Close the front cover.

Replacing the drum unit (DR-350)

The DCP uses a drum unit to create print images on paper. If the LCD shows *Change Drum Soon*, the drum unit is near the end of its life and it is time to buy a new one.

Even if the LCD shows *Change Drum Soon*, you may be able to continue printing without having to replace the drum unit for a while. However, if there is a noticeable deterioration in the output print quality (even before *Change Drum Soon* appears), then the drum unit should be replaced. You should clean the DCP when you replace the drum unit. (See *Cleaning the laser scanner window* on page 6-17.)

! CAUTION

When removing the drum unit, handle it carefully because it contains toner. If toner scatters and your hands or clothes get dirty, immediately wipe or wash it off with cold water.

Note

The drum unit is a consumable item, and it is necessary to replace it periodically. There are many factors that determine the actual drum life, such as temperature, humidity, type of paper and how much toner you use for the number of pages per print job. The estimated drum life is *up to* 12,000 pages. The actual number of pages your drum will print may be significantly less than these estimates. Because we have no control over the many factors that determine the actual drum life, we cannot guarantee a minimum number of pages that will be printed by your drum.