

Replacing the drum unit (DR-350)

The MFC uses a drum unit to create print images on paper. If the LCD shows *Change Drum Soon*, the drum unit is near the end of its life and it is time to buy a new one.

Even if the LCD shows *Change Drum Soon*, you may be able to continue printing without having to replace the drum unit for a while. However, if there is a noticeable deterioration in the output print quality (even before *Change Drum Soon* appears), then the drum unit should be replaced. You should clean the MFC when you replace the drum unit. (See *Cleaning the laser scanner window* on page 11-23.)


! CAUTION

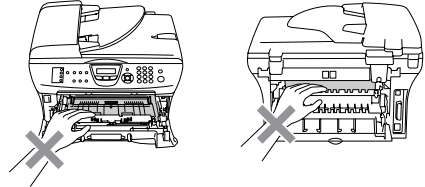
When removing the drum unit, handle it carefully because it contains toner. If toner scatters and your hands or clothes get dirty, immediately wipe or wash it off with cold water.

Note

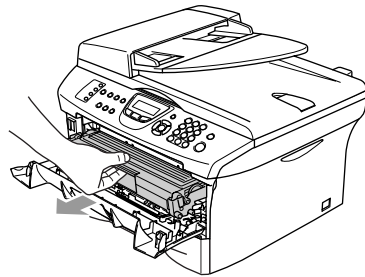
The drum unit is a consumable item, and it is necessary to replace it periodically. There are many factors that determine the actual drum life, such as temperature, humidity, type of paper and how much toner you use for the number of pages per print job. The estimated drum life is *up to* 12,000 pages. The actual number of pages your drum will print may be significantly less than these estimates. Because we have no control over the many factors that determine the actual drum life, we cannot guarantee a minimum number of pages that will be printed by your drum.

! WARNING

 Just after you have used the MFC, some internal parts of the machine are extremely **HOT!** So please be careful.

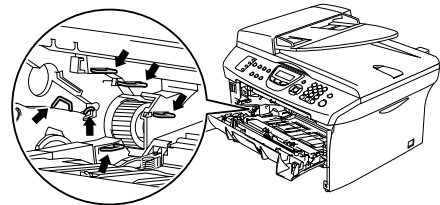


- 1 Open the front cover and pull out the drum unit and toner cartridge assembly.

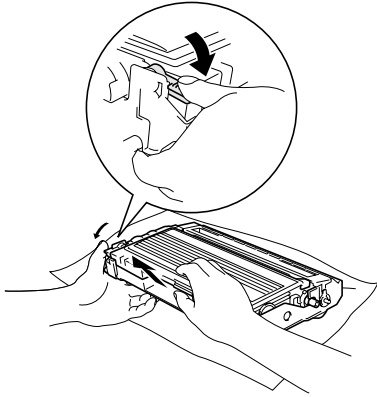


! CAUTION

To prevent damage to the printer from static electricity, do not touch the electrodes shown below.



- 2 Hold down the lock lever on the left and pull the toner cartridge out of the drum unit.



Note

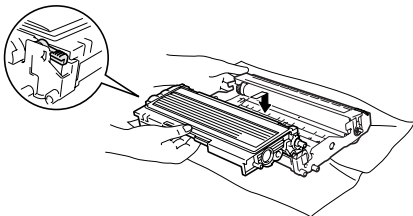
Discard the used drum unit according to local regulations, keeping it separate from domestic waste. Be sure to seal the drum unit tightly so toner powder does not spill out of the unit. If you have questions, call your local waste disposal office.



CAUTION

Wait to unpack the new drum until immediately before installing it. Place the old drum unit into the plastic bag.

- 3 Unpack the new drum unit.
- 4 Reinstall the toner cartridge into the new drum unit. If you put it in properly, the lock lever will lift automatically.



- 5 Install the drum unit and toner cartridge assembly in the MFC.

- 6 Press **Options**.

Replace Drum
1.Yes 2.No

To confirm you are installing a new drum, press **1**.

- 7 When the LCD shows *Accepted*, close the front cover.



CAUTION

If toner scatters and your hands or clothes get dirty, immediately wipe off or wash it off with cold water.